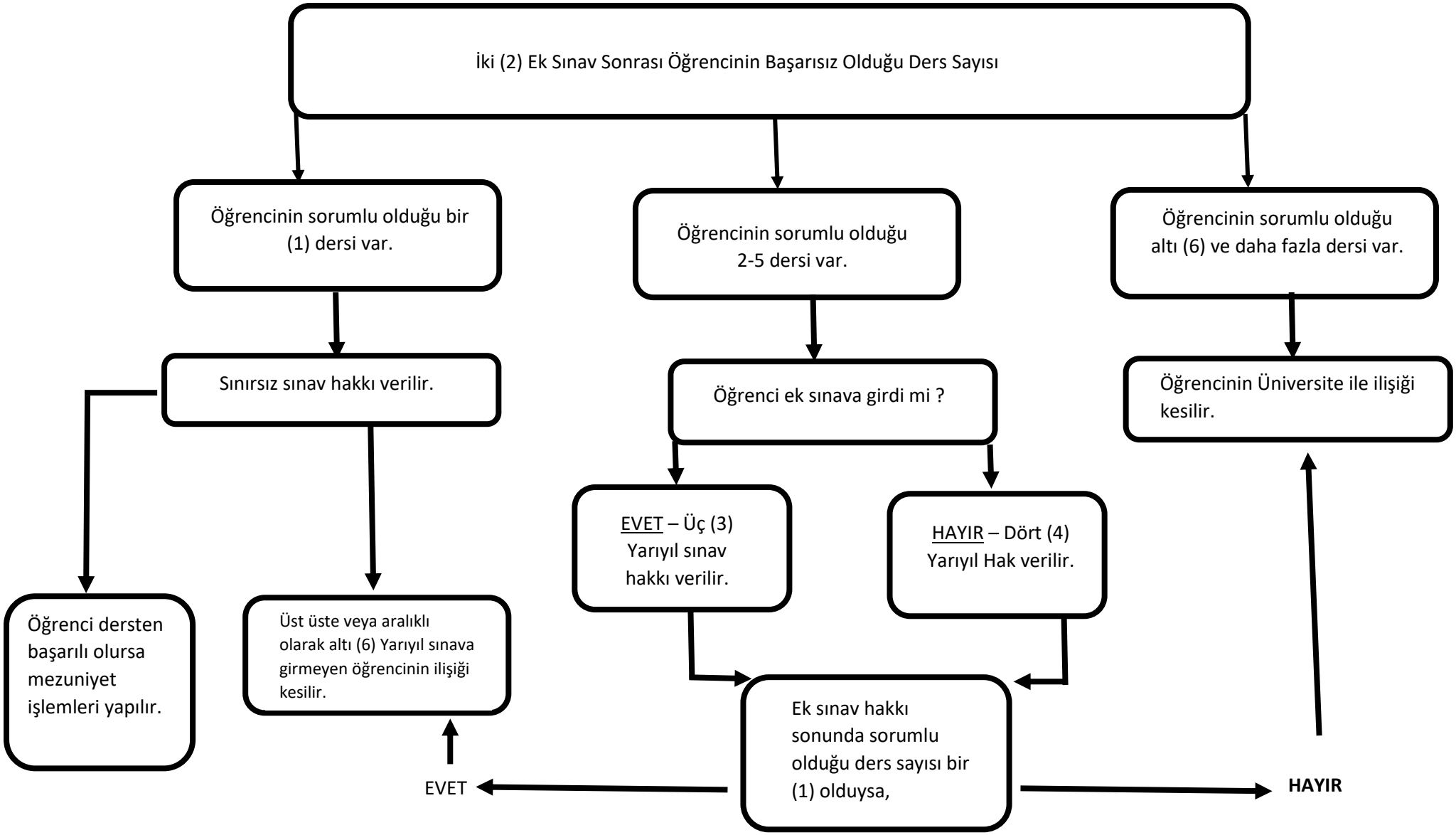MÜHENDİSLİK VE DOĞA BİLİMLERİ FAKÜLTESİ 44 - (C) AZAMİ SÜRE AKIŞ ŞEMASI